

WINDOWS THAT
NEVER COMPROMISE.

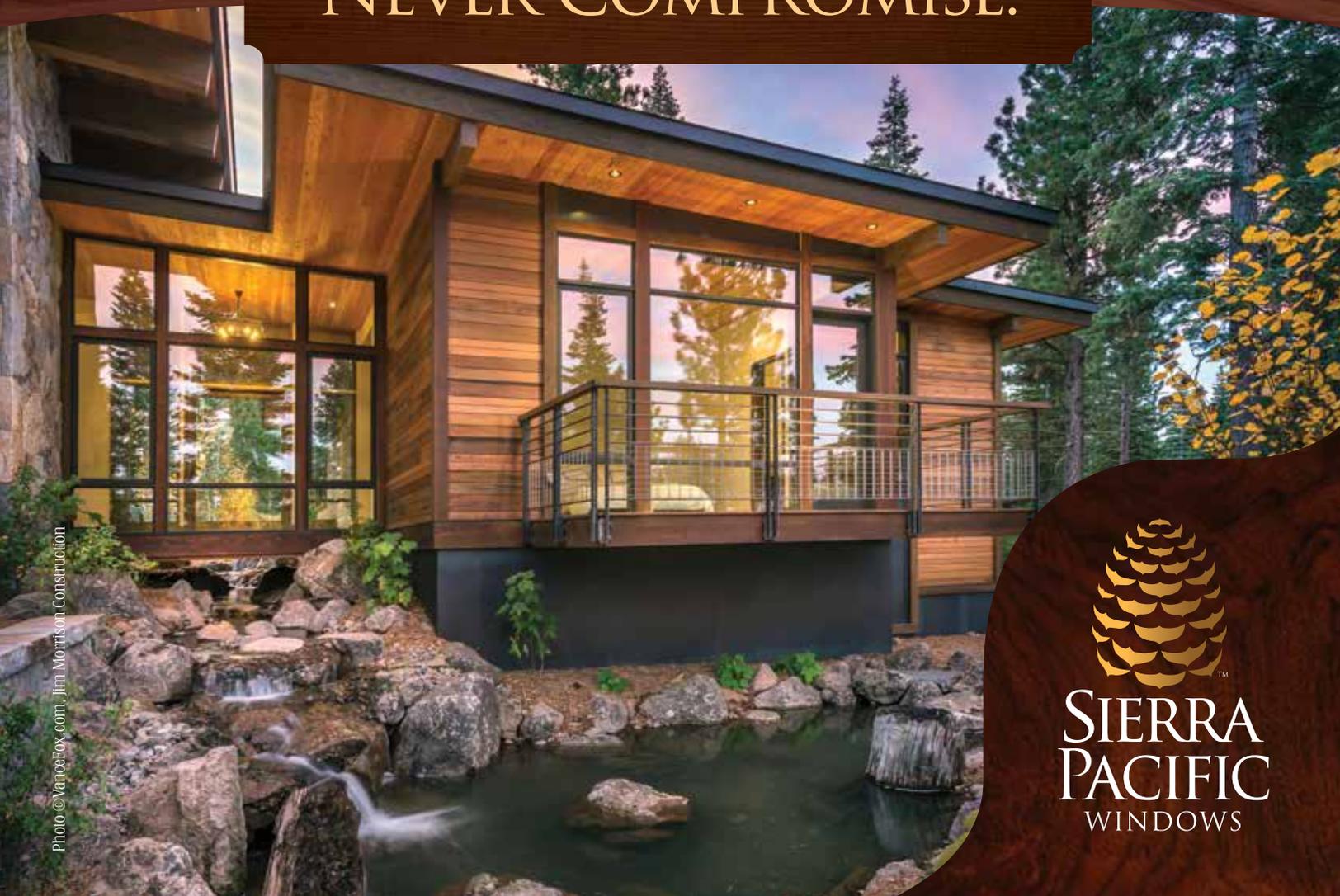
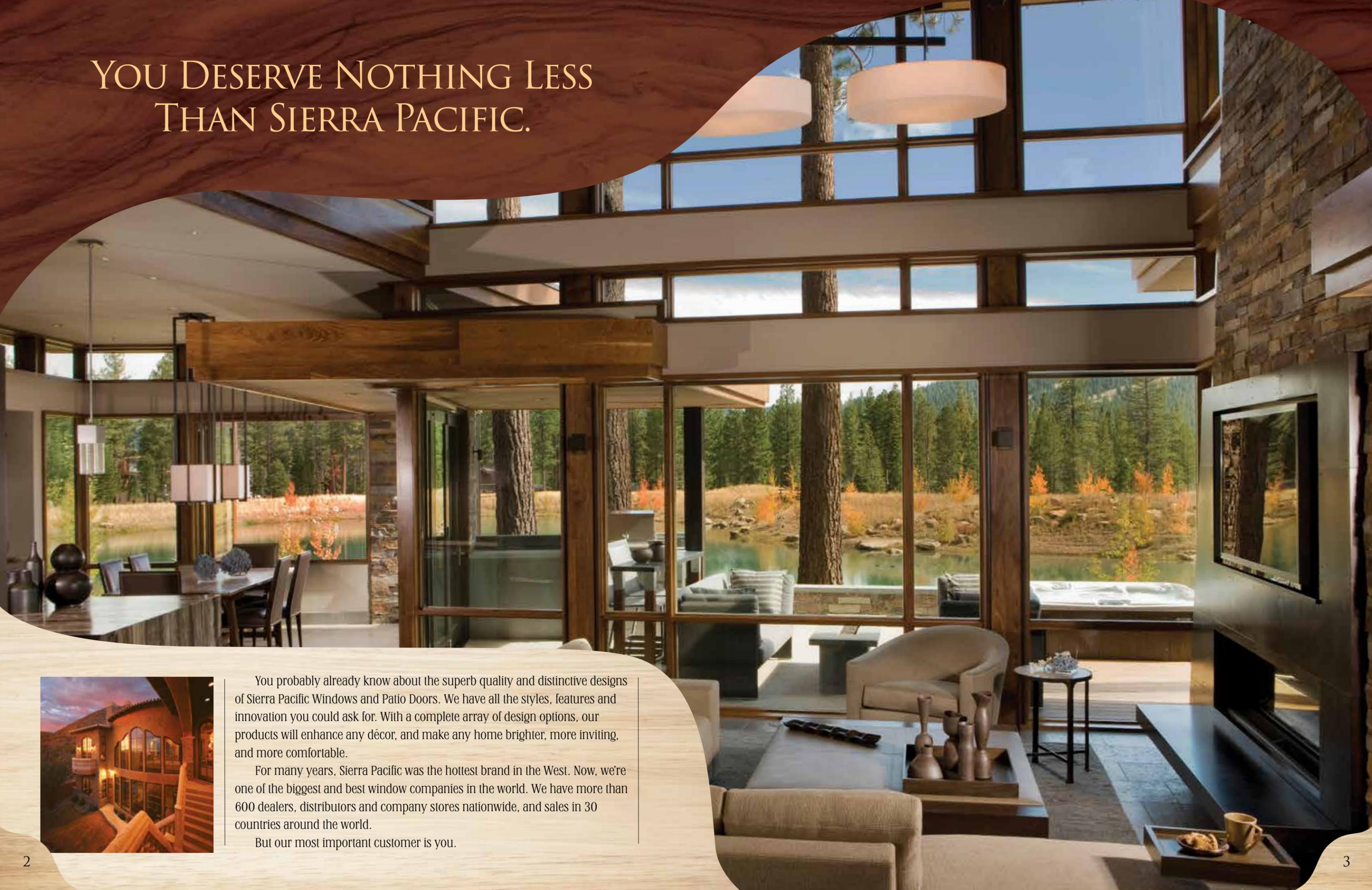


Photo © Vancebox.com, Jim Morrison Construction



SIERRA
PACIFIC
WINDOWS

YOU DESERVE NOTHING LESS THAN SIERRA PACIFIC.



You probably already know about the superb quality and distinctive designs of Sierra Pacific Windows and Patio Doors. We have all the styles, features and innovation you could ask for. With a complete array of design options, our products will enhance any décor, and make any home brighter, more inviting, and more comfortable.

For many years, Sierra Pacific was the hottest brand in the West. Now, we're one of the biggest and best window companies in the world. We have more than 600 dealers, distributors and company stores nationwide, and sales in 30 countries around the world.

But our most important customer is you.

EXCEED YOUR EXPECTATIONS, NOT YOUR BUDGET.

Admittedly, not everybody can afford million dollar mansions like many of the ones we're showing in this brochure.

However, everybody can afford the Sierra Pacific Windows and Patio Doors that were used in these homes.

When you think about it, it's very reassuring to know that homeowners and builders who could have purchased any window they wanted—regardless of the price—chose Sierra Pacific.

As you'll discover, the more you know about Sierra Pacific, the better we look.

THE ONLY THINGS WE DON'T
MAKE ARE COMPROMISES.



We make dozens of different windows and doors, in thousands of different sizes, shapes, and operating styles. We'll make just about anything you want, and craft it with as much care and attention as if we were installing it in our own home.

In the next several pages, we'd like to show you our complete product line, plus some of the most innovative glazing options on the market, and the design options that will make our windows yours.



CONGRATULATIONS, YOUR NEW WINDOWS ARE HERE.

THE ASPEN COLLECTION

CASEMENT & AWNING WINDOWS

Photo ©VanceFox.com, Jim Morrison Construction



The architecturally sculpted lines of the Aspen Collection are stunning. However, the most impressive feature of these unique windows is something you can't even see. The locking hardware, normally visible on the side jambs, is hidden from sight.

So there are no visible lock latches to detract from the aesthetics of our warm, beautiful wood interior.

The Aspen Collection includes casement and awning windows, plus radius or half round casements, and casement or awning picture units.

Available with a wood or aluminum clad exterior.



Handle and Operator Cover



Note the hidden locking hardware on our Aspen Collection. The actual latch is difficult to see in this photo. That's why it's so remarkable.



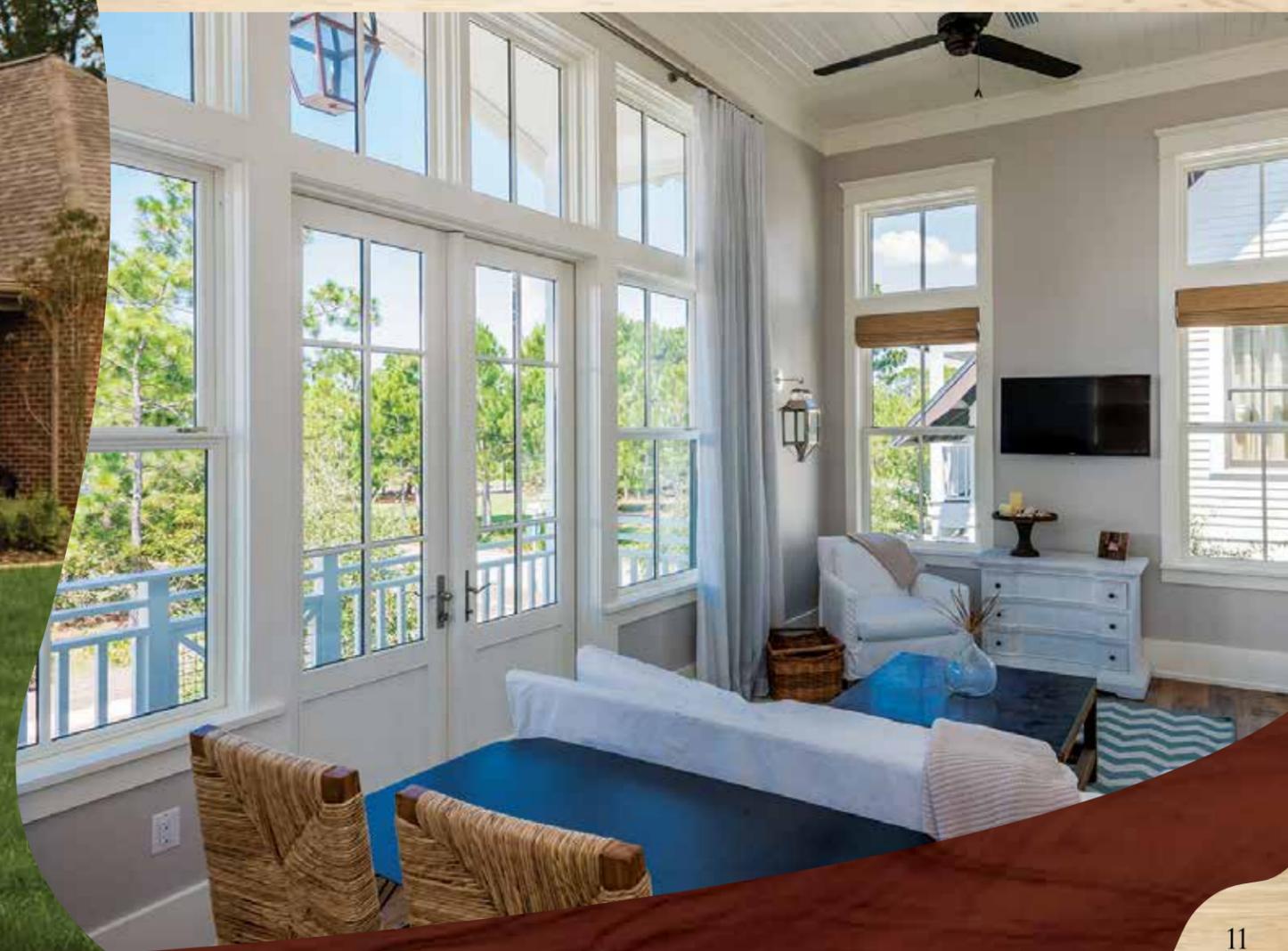
CARMEL DOUBLE HUNG WINDOWS



Sierra Pacific Carmel double hung windows have the rare combination of natural beauty and imaginative design.

You'll appreciate that the jamb liners are hidden and the cam locks are recessed. Upper and lower sashes operate independent of each other to give you optimum airflow. Both sashes also have an easy-tilt feature for effortless cleaning. We included lockrail tilt latches for added security.

Carmel double hung windows are available in traditional, cottage-style, picture, and bay units with an aluminum clad or all-wood exterior. We also offer a Carmel radius single hung window.

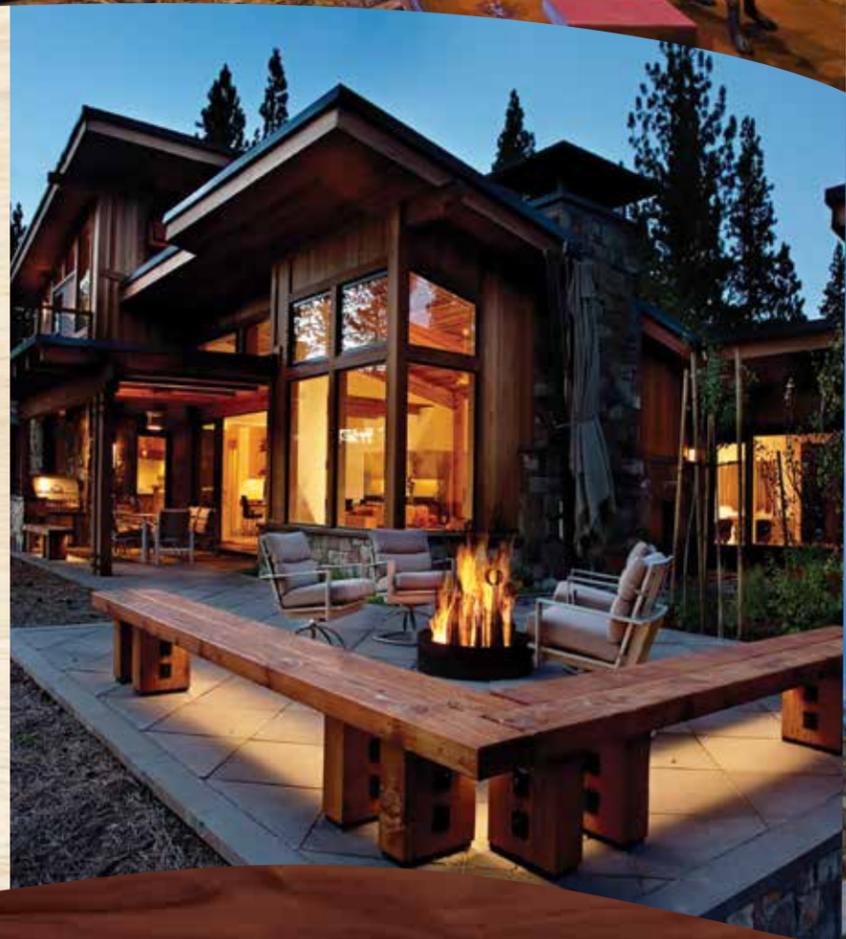


CASEMENT WINDOWS

Our casement windows are a solid favorite of homeowners and builders. They're energy efficient, durable, secure, beautiful, and provide superb ventilation. Our casements complement virtually any architectural style, and can be used alone or in combination with other window types and shapes.

On most Sierra Pacific casements, the sash opens to a full 90 degrees. Choose crank-open or push-out, French or radius top styles, plus bay or bow units and mulled configurations.

Available with a wood or aluminum clad exterior and with narrow or wide stiles and rails.



AWNING WINDOWS



Photo courtesy of Douglas Knight Construction



Awning windows open outward from the bottom to give you fresh air even if it's raining. Use them as clerestory windows high on your wall to let natural light fill your room, or combine several above or below a picture window to provide ventilation without obstructing your view.

Architecturally speaking, Sierra Pacific awning windows are extremely versatile and functional. They close easily, lock securely and are weathertight.

Choose crank-open or push-out, picture units, or mullied configurations. Available with a wood or aluminum clad exterior.

HORIZONTAL SLIDING WINDOWS



For a more unique style and a slightly more contemporary look, try our horizontal sliding windows with an aluminum clad exterior. They're a good alternative for locations where you don't want the sash of a casement or awning window sticking out in the way—on your deck or walkway, for example. But that's merely a practical reason for choosing them. Many people simply prefer the clean lines and smooth, gliding operation of our "sliders."

GEOMETRIC & RADIUS SHAPE WINDOWS



Here's how to unleash your imagination and add a dramatic, one-of-a-kind look to any home.

Follow the roofline with a room-expanding geometric shaped window combination. Or enhance a wall while framing your view with a half round window, or a full circle, elliptical, or even gothic shape. Open a corner with a 90-degree window.

Choose full, half and quarter rounds, circles, ovals, ellipses, gothic, trapezoids, triangles, hexagons, parallelograms, pentagons, diamonds, 90-degree corner sash post windows, and totally custom shapes. They feature the glass set directly into the frame, or with the addition of a sash in the frame to visibly match companion window products.

Available with a wood or aluminum clad exterior.

SWINGING PATIO DOORS



Sierra Pacific patio doors give you several distinctive ways to open any room or bring the outdoors in.

Our swinging patio doors are an eloquent answer to access and ventilation. We offer our French door, with both panels swinging in or out, and our Shasta door, with one inswing French door panel and one fixed panel. All of them can be enhanced dramatically by combining with transoms or sidelites or additional door panels.

For optimum security and superior weather resistance, we feature a multi-point locking system that has passed the most stringent forced entry requirements. Our handles and escutcheon plates are forged solid brass, in a wide variety of styles and finishes to enhance any architectural style and any décor.

Available with a wood or aluminum clad exterior.



SLIDING PATIO DOORS



Sierra Pacific sliding patio doors are a great space-saving alternative compared to a swinging patio door. This makes them a smart choice for smaller rooms or decks, and actually gives you more design flexibility because you don't have to leave room for a swinging door.

Available with a wood or aluminum clad exterior, they are easily combined with additional doors, sidelites or transoms. We also offer a very clean, narrow stile version.

For optimum security and superior weather resistance, all Sierra Pacific patio doors feature a multi-point locking system that has passed the most stringent forced entry requirements. Our handles and escutcheon plates are solid brass forged, in a variety of four styles and multiple finishes to enhance any architectural style and any décor.



SPECIALTY DOORS & WINDOWS



Open wide and say "Wow!"
Sierra Pacific has doors and windows with openings as big as 23 feet wide. Doors can be 10 feet tall, but windows can *only* be 7.

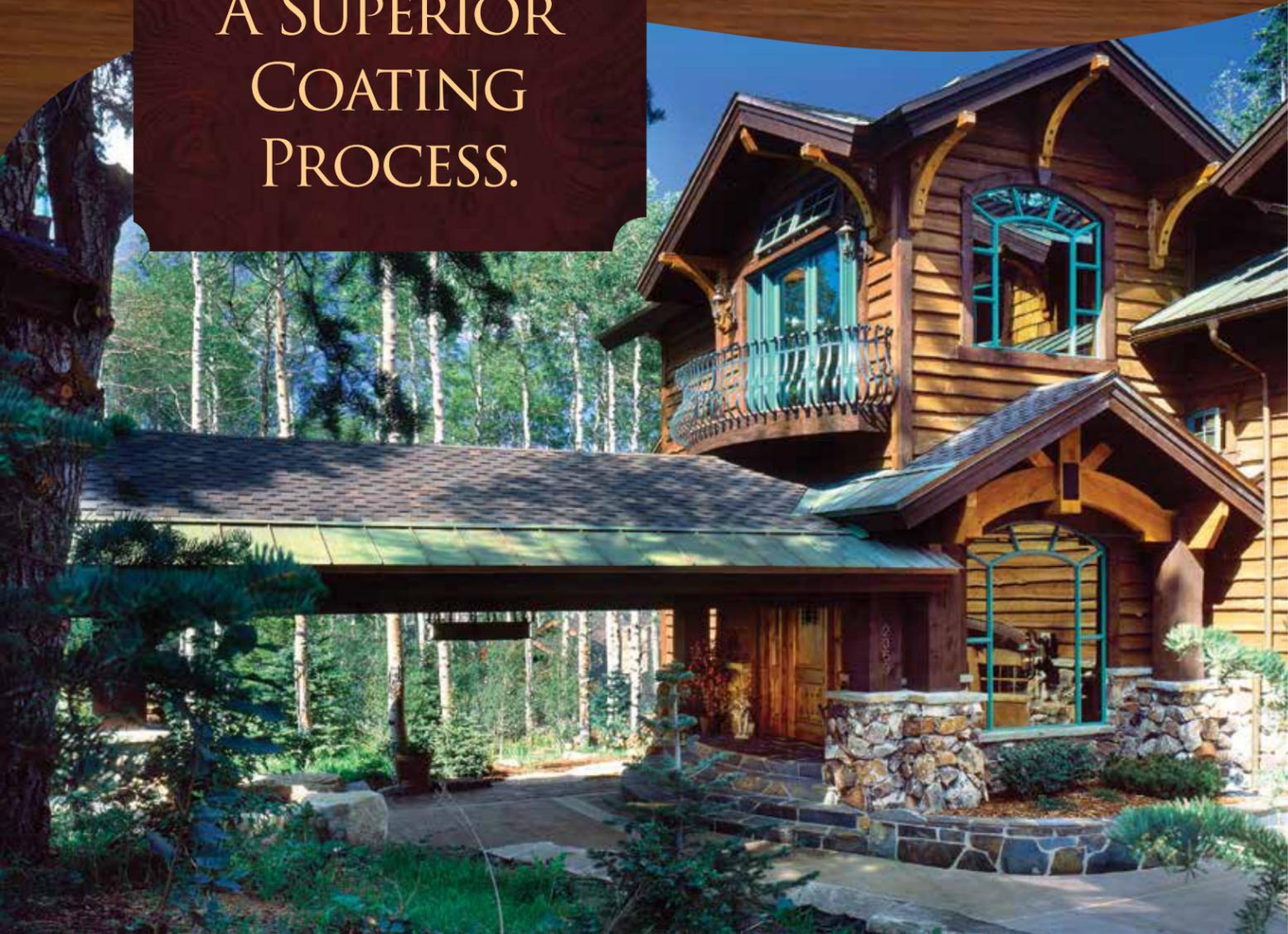
Our specialty doors and windows glide wide open to create unobstructed views and transform living space. There is no more dramatic way to make the great outdoors a part of any home. When fully open, our bi-fold panels stack against the wall, while our multi-slide panels glide completely into the wall and disappear. Amazingly, you can even go around a corner.

Available with a wide range of sizes and configurations in bi-fold or multi-slide doors and windows, they have nearly limitless applications for both residential and commercial projects. Low maintenance aluminum clad exterior or all-wood exterior for bi-folds. Multi-slides feature our aluminum clad exterior.

Introducing Sierra Pacific architectural wall systems. We use structural, laminated wood beams to provide expansive glass vistas. The result? More transparency between indoor and outdoor living.



THE PERFECT COLOR PLUS A SUPERIOR COATING PROCESS.



For the exterior of your aluminum clad windows and doors, choose from a color palette that mimics nature, and ranges from rich and vibrant, to cool and muted. We offer more than 60 colors in 7 industry-leading palettes, including our unique Textured and Weathered Collections.

Equally as important as the color is our coating process. We use a superior, highly resilient, AAMA 2605 or 2604 powder coated finish. Our 100% fluoropolymer 2605 powder coatings meet or exceed all AAMA criteria, and have more surface hardness and scratch resistance than ordinary liquid paint.

Our powder coating process emits zero or near zero volatile organic compounds, and virtually eliminates the generation of hazardous waste.

HERITAGE COLLECTION

White 001	Linen 032	Sandstone 003	Tan 043	Seawolf 044	Gull Gray 007	Slate Gray 045
Light Blue 046	Slate Blue 008	Teal 047	Patina Green 051	Hemlock Green 048	Sage Green 005	Forest Green 049
Evergreen 009	Green 004	Hartford Green 050	Greek Olive 081	Moss 031	Caramel 052	Terra Cotta 053
Clay 026	Colonial Red 054	Harvest Cranberry 010	Burgundy 055	Deep Taupe 077	ICI Brown 056	Antique Bronze 057
TW Brown 058	Regal Brown 059	Brown 002	Bronze 024	Black Sable 060	TW Black 061	Black 023

AAMA 2604 — TEXTURED COLLECTION — AAMA 2605

Sift Espresso 07	Mocha 098	Cajun Spice 099	Pesto 100	Peppered Steel 110	Cafe Royale 104	Cocoa 105	Red Pepper 106	Basil 107
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METALLIC COLLECTION

Alpine Silver 062	Metallic Champagne 063	Bronze Classic 064	Classic Copper 088	Copper Penny 065
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PEARL METALLIC COLLECTION

Platinum 067	El Cajon Silver 068	Light Bronze 069	Medium Bronze 070	Dark Bronze 071
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ANODIZED COLLECTION

Clear Anodized 103	Dark Bronze 195	Light Bronze 096	Light Bronze 101	Dark Bronze 102
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INDUSTRIAL SERIES

WEATHERED COLLECTION

Weathered Patina Green 094	Weathered Green 080	Weathered Bronze 078	Weathered Brown 034	Weathered Rust 076	Weathered Clay 075
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The colors shown on this page are not exact. For the most accurate color choices, ask your sales representative for a color panel.



HARDWARE THAT'S EASY TO LOVE.

ASPEN COLLECTION



Handle and Operator Cover



Concealed Sash Lock

CASEMENT & AWNING

- Matte Black
- Coppertone
- White
- Oil Rubbed Bronze
- Chestnut Bronze
- Bronze
- Western Pewter
- Brushed Chrome
- Bright Chrome
- Satin Nickel
- Antique Brass
- Brushed Brass
- Bright Brass

DOUBLE HUNG

- Matte Black
- Coppertone
- White
- Oil Rubbed Bronze
- Chestnut Bronze
- Bronze
- Western Pewter
- Brushed Chrome
- Bright Chrome
- Satin Nickel
- Antique Brass
- Brushed Brass
- Bright Brass

SWINGING PATIO DOORS

- Dallas Series Contemporary Handle Set
- Available in: Satin Nickel, Matte Black, Polished Brass, Dark Metallic Bronze
- New Orleans Handle with 216 Escutcheon
- Munche Handle with 374 Escutcheon
- Verona Handle with 216 Escutcheon
- Alhina Handle with 216 Escutcheon
- Rodos Handle with 216 Escutcheon
- Toronto Handle with 374 Escutcheon

SLIDING PATIO DOORS

- Verona with 2170 Escutcheon
- Genoa with 2165 Escutcheon

PATIO & SPECIALTY DOOR FINISH OPTIONS

- Polished Brass
- Antique Brass
- Satin Nickel
- Antique Nickel
- Polished Chrome
- Brushed Chrome
- White
- Matte Black
- Rustic Umber
- Oil Rubbed Brass

ACCESSORIES



Handle Extension

Interior Thumbturn

Exterior Keylock

Handle and Operator Cover



Tilt Latch



Sash Lift

We offer a stylish selection of superbly engineered, beautifully finished handles and locking mechanisms. Our handles and escutcheon plates are forged solid brass, in a variety of styles and finishes to enhance any architectural style and any décor.

Pricing and lead time vary according to finish and style. Finishes shown are representative only. For an actual color sample, please contact your sales representative.

LITES LIGHT UP ANY ROOM.



SIMULATED DIVIDED LITES.

Sierra Pacific simulated divided lites look just like true divided lites, but are far more energy-efficient, easier to care for, and more durable.

They feature a wooden interior bar (of varying species and profiles), an optional internal shadow bar, and an exterior bar that's either aluminum clad or all-wood to match your window.

Different bar widths can be combined in single units to satisfy any design criteria. Lite patterns are limited only by your imagination.



5/8 Putty Glazed
Available on aluminum clad wood windows and doors only.

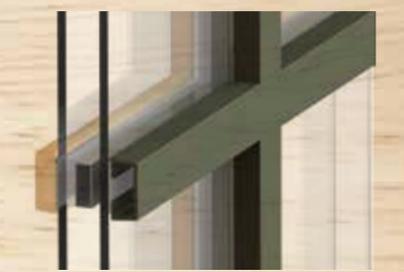


The Atherton
Available on all-wood windows and doors only.

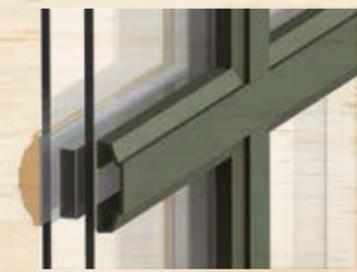
GRILLES BETWEEN THE GLASS.



7/8" Colonial



7/8" Contemporary



1 5/16" Colonial



1 5/16" Contemporary



2" Colonial



2" Contemporary

Here's an easy-cleaning, affordable alternative. We offer aluminum grilles in the airspace between the panes of the insulated glass. They're available in 5/8" or 1" widths in champagne, white, or any of our clad color offerings.



Nothing enhances the architectural style of a building and lights up a room as dramatically as divided lite windows.

Divided lites allow you to mimic traditional architecture, or create contemporary patterns that are uniquely your own.

FINE TUNE YOUR WINDOWS FOR EXACTLY WHERE YOU LIVE.



Sierra Pacific also offers standard dual or triple pane glazing options.

The right glazing will make your home more comfortable and potentially improve your energy efficiency. It can capture the sun's heat, or reflect it. You can also reduce outside noise, block more of the sun's damaging UV rays, or even enhance your privacy.

Some of the most advanced glazing options in the window industry are available from Sierra Pacific. Your builder will help you select the best glazing for your location and your specific weather conditions.

CARDINAL LOE²-272

A dramatic improvement in comfort--summer or winter. Rejects the sun's heat and damaging UV rays.

CARDINAL LOE³-366

With an unprecedented triple layer of silver, this is the ultimate performance glazing. It blocks even more solar heat gain while providing very clear visibility.

CARDINAL LOE³-340

This advanced tinted glass reduces glare while providing superior insulation against heat or cold.

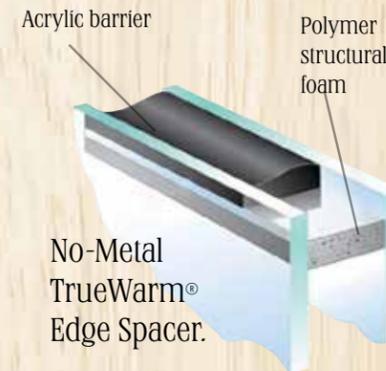
CARDINAL LOE-180

Our choice for passive solar applications. It's ideal at capturing the sun's heat and blocking heat loss to the outside.

CARDINAL LOE-i89

Thanks to energy-saving coatings on all 4 surfaces,* this is the double pane window that gives you triple pane performance.

All values shown are center of glass. *Surface #4 coatings are applied to the interior (room-side surface) of a dual pane IG unit, resulting in improved thermal performance and lower heating costs. Because the coating reflects heat back into the room, the room-side pane of glass will be slightly colder in winter, causing a higher potential for interior condensation.



LOW-E IS JUST THE BEGINNING.

Most homeowners have heard of low-E glazing. Low-E is a "spectrally-selective" coating that acts as invisible insulation on your windows. Amazingly, it keeps you cooler in the summer and warmer in the winter.

Thankfully, glazing technology keeps getting better and better, and now you can enjoy even higher performance with double or triple low-E coatings.

WHY A WARM EDGE IS VERY COOL AND A COLD EDGE ISN'T.

Many window manufacturers use aluminum spacers between their panes of glass. These metal spacers conduct cold and heat, and that's not good for anybody.

Warm edge, non-metal foam spacers will give you greater thermal efficiency and more comfort. That sounds easy, right? Not quite.

Many of the warm edge spacers on the market actually contain metal—the very thing they're trying to avoid. Not surprisingly, most Sierra Pacific windows and doors are manufactured with No-Metal TrueWarm[®] Edge polymer structural foam spacers. They'll give you excellent thermal performance and a superior seal.

DECORATIVE GLASS



Clear	Delta Frost	Glue Chip
Obscure	Narrow Reed	Rain Glass
Bronze Tint	Gray Tint	Blue Tint
		Green Tint

Tinted, patterned, obscure or specialty glass can be a very smart choice for specific windows in your home.

OUR 1,900,000-ACRE MANUFACTURING PLANT.

Photographer: Mark Lathrop, Sierra Pacific Industries



When you consider our commitment to the environment, we think you'll feel very good about purchasing Sierra Pacific Windows and Doors.

Sierra Pacific Industries, our parent company, sustainably manages 1.9 million acres of timberland. We plant 7 million new trees every single year. So 100 years from now, our forests will have more trees—and bigger trees—than today. We're also investing millions of dollars to restore previously damaged and fire-ravaged areas so they can become healthy forests. Our forests absorb vast amounts of greenhouse gases while producing oxygen to maintain and improve air quality and fight against global warming.

We meet or exceed the toughest forestry regulations in the nation, while maintaining fish and wildlife habitats, soil stability and water quality. Our forests are managed under a 100-year plan by Registered Professional Foresters, Wildlife Biologists, Botanists, Hydrologists and other professionals.

We are proud to be certified under the Sustainable Forestry Initiative®, the most comprehensive forest certification program in North America. Products from SFI certified companies are recognized under the Green Globes Program of the Green Building Initiative and the International Code Council 700 National Green Building Standard™.

We effectively utilize nearly 100% of every piece of wood we bring to our mills. In fact, the small amount that isn't turned into windows, millwork, lumber or landscaping material is actually converted into electricity in our seven biomass-fueled power plants.

Additionally, Sierra Pacific is the only window company that maintains continuous quality control from the moment our tree seedlings are planted until our beautiful wood windows are produced, approved and delivered to you.





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SIERRA PACIFIC

WINDOWS THAT
NEVER COMPROMISE

A SUPERIOR WARRANTY FOR A SUPERIOR PRODUCT.

As a demonstration of the confidence we have in our quality and durability, Sierra Pacific Windows and Doors are backed by our fully transferable 30/20 Limited Warranty (20/10 for commercial products).

It provides 30 year residential AAMA 2605 clad exterior coating coverage, 20 year insulated glass coverage, 10 year parts coverage, 2 year labor coverage, and 10 year AAMA 2604 clad exterior coating coverage.

Please see our actual warranty for complete details.